

**Listing of Claims:**

This listing of claims will replace all prior versions and listings of claims in the application:

1. (Previously Presented) A therapeutic tablet system for controlled release of one or more active ingredients, with previously programmed passage,

said tablet comprising a nucleus comprising a three layered tablet which comprises two external layers and an internal third layer,

wherein the two external layers vehicularise the one or more active ingredients and the internal third layer comprises a polymeric barrier erodible or gelable in aqueous means,

said tablet being coated by a film of polymeric material insoluble in aqueous fluids to form a film coating,

said film coating produced by completely coating the therapeutic tablet system with the polymeric material and

generating one or more laser incisions delimiting an area of the polymeric material of a geometric shape and predetermined dimensions as a function of desired release times of the one or more active ingredients,

wherein release of the one or more active ingredients occurs from the area of the nucleus underlying the surfaces of the film coating delimited by the incisions,

said incision(s)-delimited film coating being present before contact with aqueous fluids and being removed when the therapeutic system comes into contact with aqueous fluids.

2. (Previously Presented) The therapeutic system according to claim 1, wherein the film coating is incised in correspondence with only the first layer of the tablet.

3. (Previously Presented) The therapeutic system according to claim 1, wherein the film coating is incised in correspondence with both the first and the third layers of the tablet.

4. (Previously Presented) The therapeutic system according to claim 2, wherein both the first and the third layers comprise the same active ingredient.

5. (Previously Presented) The therapeutic system according to claim 2, wherein the first and the third layers comprise different active ingredients.
6. (Previously Presented) The therapeutic system according to claim 3, wherein the first and the third layers comprise different active ingredients.
7. (Previously Presented) The therapeutic system according to claim 1, wherein the first and the third layers have an identical composition for the controlled release of the one or more active ingredients.
8. (Previously Presented) The therapeutic system according to claim 1, wherein the first and the third layers have different compositions for the controlled release of the one or more active ingredients.
9. (Previously Presented) The therapeutic system according to claim 1, wherein the area delimited by the incision(s) on the insoluble film coating has dimensions comprised of between 2 and 50% of the total area of the film coating.
10. (Previously Presented) The therapeutic system according to claim 9, wherein the area delimited by the incision(s) on the insoluble film coating has dimensions comprised of between 5 and 30% of the total area of the film coating.
11. (Previously Presented) The therapeutic system according to claim 1, wherein the first layer comprises one or more polymers to modulate the release of the active ingredient.
12. (Previously Presented) The therapeutic system according to claim 11, wherein said polymers comprise between 1% and 90% of the weight of the first layer.
13. (Previously Presented) The therapeutic system according to claim 12, wherein said polymers comprise between 5% and 60% of the weight of the first layer.
14. (Previously Presented) The therapeutic system according to claim 1, wherein the first layer comprises excipients to accelerate the release of the one or more active ingredients.
15. (Previously Presented) The therapeutic system according to claim 14, wherein said excipients are disintegrants or effervescent mixtures.

16. (Previously Presented) The therapeutic system according to claim 1, wherein the third layer comprises one or more polymers capable of modulating the release of the one or more active ingredients.
17. (Previously Presented) The therapeutic system according to claim 16, wherein said polymers comprise between 1% and 90% in weight of the third layer.
18. (Previously Presented) The therapeutic system according to claim 17, wherein said polymers comprise between 5% and 60% of the weight of the third layer.
19. (Previously Presented) The therapeutic system according to claim 1, wherein the third layer comprises excipients to accelerate the release of the one or more active ingredients.
20. (Previously Presented) The therapeutic system according to claim 19, wherein said excipients are disaggregants or effervescent mixtures.
21. (Previously Presented) The therapeutic system according to claim 1, wherein the second layer comprises one or more polymers selected from predominantly erodible polymers or predominantly gelifyable polymers.
22. (Previously Presented) The therapeutic system according to claim 21, wherein said polymers comprise between 5 and 90% of the weight of the second layer.
23. (Previously Presented) The therapeutic system according to claim 22, wherein said polymers comprise from 30 to 90% of the weight of the second layer.
24. (Previously Presented) The therapeutic system according to claim 1, wherein the three layers each have a thickness of between 0.5 and 5 mm.
25. (Previously Presented) The therapeutic system according to claim 1, wherein, on the insoluble polymeric film coating, a second gastroresistant and enterosoluble polymeric film coating is applied.
26. (Previously Presented) A process for the preparation of the therapeutic system according to claim 1, wherein the incision(s) on the film coating are performed by the use of a laser beam.

27. (Previously Presented) The process according to claim 26, wherein the incision(s) on the film coating are performed with a CO<sub>2</sub> source laser device having an output of 20 W.
28. (Previously Presented) The therapeutic system according to claim 1 wherein said one or more laser incisions delimit directly on said external layers of said polymeric material.